LONGWILL FM14 Smart Filling Machine Operation Steps

Made in China

1, Plug in, Power on



- 3, Turn on Heating System
- 3.1 Click Setting PG, User, Password 555

Enter the system



3.2 Set starting temp, and temp setting, starting temp should be lower than temp setting;

Temp control closed: The function that when temp doesn't reach to the Starting Temp, filling cannot work will be closed;

Temp control to open: The function that when temp doesn't reach to the Starting Temp, filling cannot work will be open (Suggested)

(Remark: in our past experience some clients start fill before temp reach, it's not good, so we add this function)

Setting PG		
Filling times	3 - Liquid Suction	on Speed - 1.50 - ml/s
Cleaning Times -	3 - Clean spee	d(filling) - 1.50 - ml/s
Ring Time - 0	.00 - S Clean speed(Suction) - 1.50 - ml/s
Tank Starting 65.0 °C Temp 70.0 • °C Temp control to open Work PG	Max Filling Volume 10.00 mm handle Starting temp 568.0 - °C temp control to open	PUMP Starting 70.0 - °C Temp 75.0 - °C Temp control to open



3.3 Go back to Work PG, click Heating



4, After temp reaches at Starting temp, Clean air

Click Reset, click Clean;

It will take 10seconds to clean air in the tube and injector



5, Set oil filling capacity



6, Start Fill

6.1 Debug state filling, Click Debug, Step on switch, release, then step on



6.2 Auto mode filling

Click Auto, Step on switch, no need release



7 Clear the output number and total flow volume

